PRODUCT SPECIFICATION

Customer	
Project	P40
Part No.	**Z20007-P40-I94C-Y1**
Remarks	□APPOVAL FOR SPECIFICATION ONLY ■APPOVAL FOR SPECIFICATION AND SAMPLE

CUSTOMER			ZHUNYIKEJI		
Approved By	Checked By	Prepared By	Approved By	Checked By	Prepared By
			Shang YuHua	Shi Jin	Zhang Ji

Revision Record

Rev. No.	Date	Description
V1.0	2024-05-25	Preliminary Specification Release.

Contents

1. General Specifications

No.	Item	Specification	Unit
1	Display Size (Diagonal)	2.0	inch
2	Display Resolution	320(H)× RGB × 240（V）	pixels
3	Pixel Pitch	42.5(H)× 127.5（V）	um
4	LCD Module Dimension (Without FPC）	46.10 (W) ×40.96 (H) ×2.53 (T)	mm
5	Touch Display Dimension (Without FPC）	-	mm
6	LCD Active Area	40.8（W）×30.6（H）	mm
7	View Direction (Gray Inversion)	ALL	-
8	LCM Driver IC	ILI9342C	-
9	Pixel Arrangement	RGB-Stripe	-
10	Display Mode	Normal Black	-
11	FPC Version	Z20007-P40 V1	-
12	TFT Display Interface	RGB+SPI	-
13	TP Interface	-	-
14	PCAP Multi Touch	-	point
15	Touch Screen Report Rate	-	Hz
16	Operating Temperature	-20°C～ 70°C	-
17	Storage Temperature	-30°C～ 80°C	-
18	Backlight Arrangement	LED/1 Series 3 Parallel (3 lights in total)	-
19	Display Luminance	Typ:500	nit
20	Weight	TBD	kg

2. Interface Definition Description

PIN NO.	PIN SYMBOL	FUNCTION DESC.
1-11	NC	No Connection
12	GND	Ground
13	NC	No Connection
14	AVDD	Power For Analog Circuit
15-18	NC	No Connection
19	LEDK	POWER SUPPLY- FOR BACKLIGHT CATHODE
20-21	NC	No Connection
22	LEDA	POWER SUPPLY+ FOR BACKLIGHT ANODE
23	GND	Ground
24	VDD	POWER SUPPLY(3.3V)
25	VS	Vertical sync. Signal in RGB I/F.
26	HS	Horizontal sync. Signal in RGB I/F.
27	DCLK	Pixel clock signal in RGB I/F
28-29	GND	Ground
30-35	DB0-DB5	DATA BUS
36	SDA	LCM SPI data (SDA) data input (MOSI)
37	SCL	LCM SPI clock (SCL) clock (SCLK)
38	CS	LCM SPI Chip Select PIN
39	NC	No Connection
40	REST	LCM RESET PIN
RESET voltage should be consistent with VDDI voltage, or there probably is black screen fault when power on.		

3. Mechanical Drawing

正视图　侧视图　背视图

注意FPC展开出货

Dimensions (正视图 / Front View):

- 21.74±0.3
- 12.8±0.3
- 40.96±0.2 BL
- 38.00±0.1 LCD
- 33.40±0.2 POL
- *30.60 AA
- 1.22±0.2
- 1.42±0.2
- 2.82±0.2
- *0.20±0.1 组装间隙
- 46.10±0.2 BL
- 43.75±0.1 LCD
- 43.35±0.2 POL
- *40.80 AA
- 20.50±0.1
- 3.50±0.3
- DOTS:320(R.G.B)*240
- 银浆点
- 易撕贴
- 1.18±0.2
- 1.38±0.2
- 2.65±0.2
- *0.12±0.1 组装间隙
- Z20007-P40-V1 www.zhunyilcd.com 0.8MAX

侧视图 / Side View:

- 0.30±0.03 PI+FPC
- 1.5 MAX
- *2.53±0.1 LCM

背视图 / Back View:

- 3.00±0.3
- 0.35±0.03
- 0.50±0.03
- 19.50±0.1
- 8.00
- 6.00
- 40

LED CIRCUIT
IF=60MA, VF=2.8V~3.2V

Display Type	TFT/NORMALLY BLACK/TRANSMISSIVE
Display Resolution	DOTS:320(R.G.B)*240
Viewing Angle	ALL
LCD Controller/Driver	ILI9342C
Logic Controller/Driver	
Logic Voltage	
LCD Driving Voltage	
Operation Temperature	-20℃ ~ 70℃
Storage Temperature	-30℃ ~ 80℃
Backlight Speciality	BLACK LED Backlight(3dies)
Remark	IF=60mA, VF=2.8V~3.2V

BLACK LED Backlight(3dies)
TFT LCD+COG IC+LBL+FPC
LCD TRANSMISSION RATE : 4.34%MIN 5.1%TYP
"*" means important dimension,
未标注公差±0.2MM

VER	V1		
	1	1ST	
REVISED DESCRIPTION		DATE	NAME
		2024.04.29	SHIJIN

UNIT:mm		
DECRIPION	LCM	
PART NO.	Z20007-P40-I94C-Y1	
DRAWING NO.		
	Drawn By	SHIJIN
	Checked By	
	Approved By	

深圳市准亿科技有限公司

Pin Assignment:

Pin	Signal
1	NC
2	NC
3	NC
4	NC
5	NC
6	NC
7	NC
8	NC
9	NC
10	NC
11	NC
12	GND
13	NC
14	AVDD
15	NC
16	NC
17	NC
18	LED-
19	LED-
20	LED+
21	NC
22	LED+
23	GND
24	VDD
25	VS
26	HS
27	DCLK
28	GND
29	GND
30	DB0
31	DB1
32	DB2
33	DB3
34	DB4
35	DB5
36	SDA
37	SCL
38	CS
39	NC
40	REST

4. Electrical Specifications

4.1. LCD Optical Characteristics

Item		Symbol	Conditions	Specification			Unit	Note
				Min.	Typ.	Max.		
Transmittance (With PL)		T(%)	Viewing normal angle x = Y =0	4.65	5.5	-	%	-
Contrast Ratio		CR		1000	1200	-	-	-
Response Time		TR+TF		-	30	35	ms	-
Viewing Angle	Hor.	Θx+	CR≧10 at 25℃	80	85	-	deg.	-
		Θx-		80	85	-		
	Ver.	Θy+		80	85	-		
		Θy-		80	85	-		

4.2. Electrical Characteristics

Item	Symbol	Specification			Unit
		Min.	Typ.	Max.	
Power For Analog Circuit	AVDD	-	-	-	V
TFT Gate On Voltage	VGH	10	12	16	V
TFT Gate Off Voltage	VGL	-16	-11	-9	V
TFT Common Electrode Voltage	Vcom	-	-	-	V

4.3. Typical Operating Conditions

Item	Symbol	Min.	Typ.	Max.	Unit
Analog Supply Voltage	VCI	2.6	2.8	3.3	V
I/O Supply Voltage	IOVCC	1.65	1.8	3.3	V

4.4. Backlight Characteristics

Item		Symbol	Min.	Typ.	Max.	Unit	Test Condition
Current		I_B	-	60	-	mA	-
Voltage		V_f	2.8	3.0	3.3	V	-
LCM Uniformity		-	80	-	-	%	If=80mA
Life Time		-	30000	-	-	Hr.	
Power Consumption		PBL	-	180	-	mW	
LCM Chromaticity Coordinate	Red	Rx	-0.03	0.640	+0.03		Average the brightness EV at 9 points，Optical Instrument BM-7
		Ry		0.339			
	Green	Gx		0.275			
		Gy		0.575			
	Blue	Bx		0.136			
		By		0.141			
	White	Wx		0.305			
		Wy		0.330			

4.5. LCD Power Consumption

Mode	Symbol	Typ.	Max.	Unit
Normal Mode	VCC+IOVCC	-	-	mA
Test Condition: VCC=2.8V.				
Interface Drive Type: row flipping or column flipping.				
IPS Type LCD Panel => All Black Pattern.				
TN Type LCD Panel => All White Pattern.				
Temperature: 25°C.				
Mode	**Symbol**	**Typ.**	**Max.**	**Unit**
Sleep Mode	VCC+IOVCC	-	-	μA
Test Condition: VCC=2.8V.				

DC/DC converter is enabled. Internal oscillator is started and panel scanning is started.
Except for the IC internal crystal oscillator and panel scanning, other functions are suspended.
Temperature: 25°C.

4.6. Measuring System

4.6.1. LCM Viewing Angle
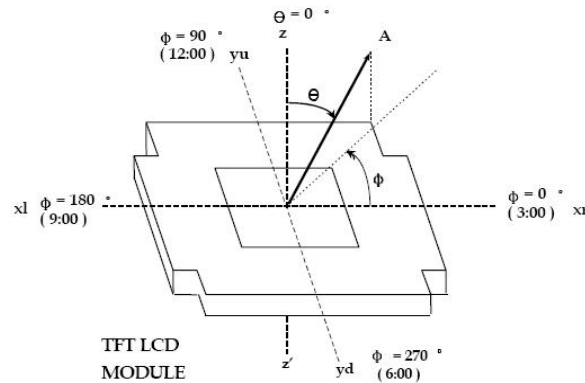
Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are

determined for the horizontal or x axis and the vertical or y axis with respect to the z axis

which is normal to the LCD surface.

4.6.2. Response Time
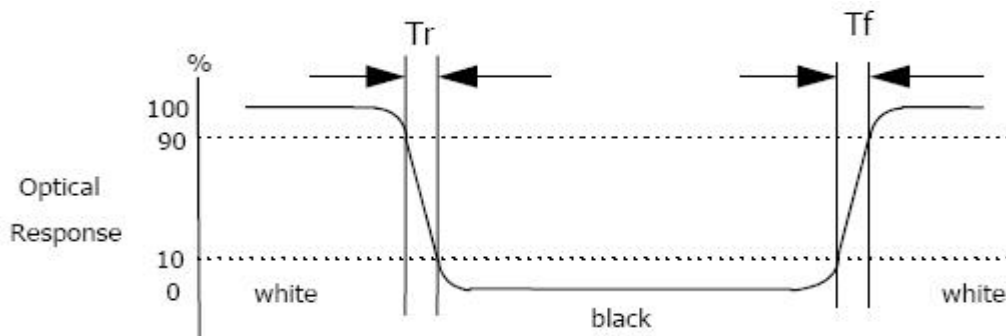
Response time is the time required for the display to transition from white to black (Rising

time, Tr) and from black to white (Falling time, Tf) for additional information.

4.6.3. Contrast Ratio (CR)

Contrast Ratio (CR) is defined mathematically as:

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

Surface luminance is the center point across the LCD surface 500mm from the surface with all

pixels displaying white.

4.7. Power On / Power Off

4.7.1. Power On

12.1. Case 1 – RESX line is held High or Unstable by Host at Power ON

If RESX line is held High or unstable by the host during Power On, then a Hardware Reset must be applied after both VCI and IOVCC have been applied – otherwise correct functionality is not guaranteed. There is no timing restriction upon this hardware reset.

trPWRESX1 is applied to RESX falling in the Sleep Out Mode
trPWRESX2 is applied to RESX falling in the Sleep In Mode
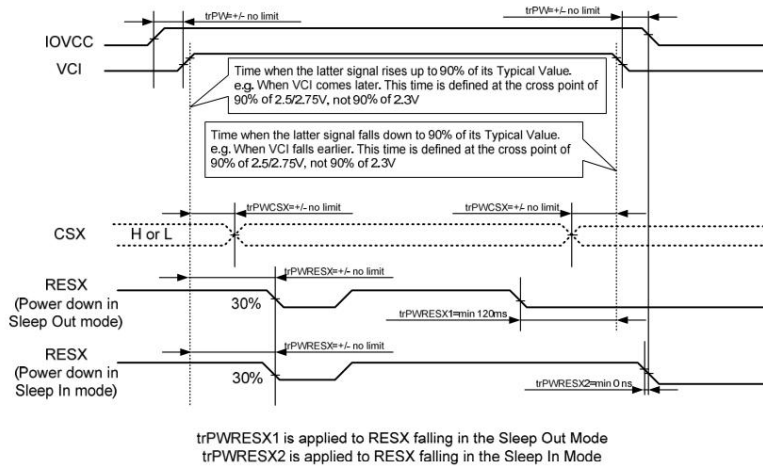
12.2. Case 2 – RESX line is held Low by Host at Power ON

If RESX line is held Low (and stable) by the host during Power On, then the RESX must be held low for minimum 10μsec after both VCI and IOVCC have been applied.

trPWRESX1 is applied to RESX falling in the Sleep Out Mode
trPWRESX2 is applied to RESX falling in the Sleep In Mode
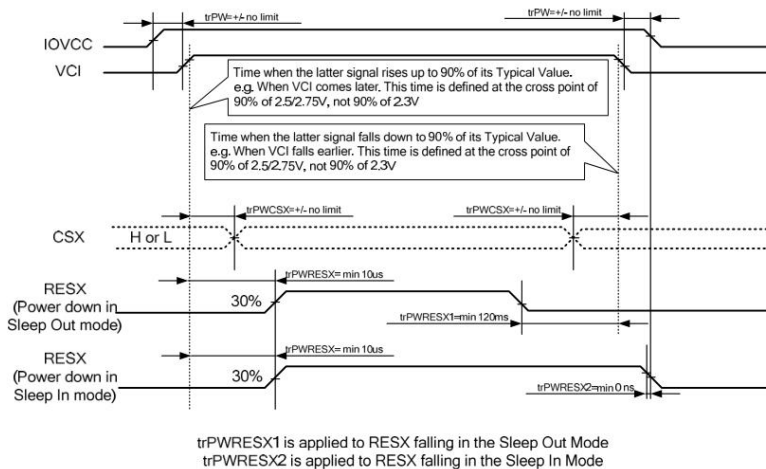
4.7.2. Power Off

12.3. Uncontrolled Power Off

The uncontrolled power off means a situation when e.g. there is removed a battery without the controlled power off sequence. There will not be any damages for the display module or the display module will not cause any damages for the host or lines of the interface. At an uncontrolled power off event, ILI9342C will force the display to blank and will not be any abnormal visible effects with in 1 second on the display and remains blank until "Power On Sequence" actives.

5. Inspection Criterion

5.1. Quality Inspection Environmental Conditions

5.1.1. Viewing distance: the normal viewing distance between the screen and the inspector is 30±5cm；Inspection Angle: 90°±45° (90° indicates that the inspector's perspective is perpendicular to the product to be inspected).

5.1.2. Visual inspection illumination: 1000±200LUX;Electrical inspection illumination: 200±100LUX;Ambient temperature 25±5℃, ambient humidity 55±15%RH.
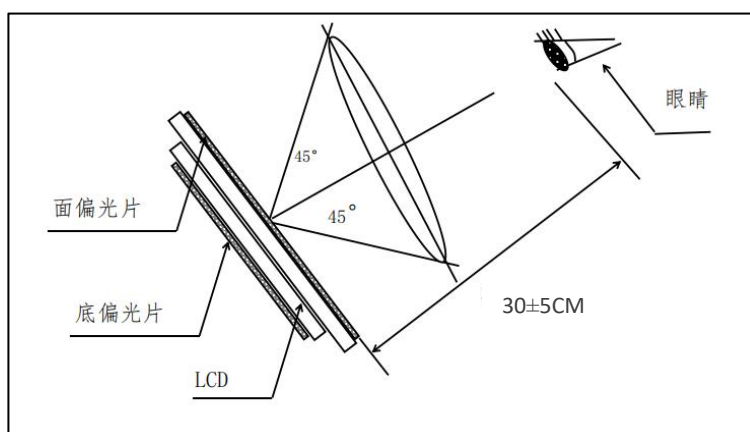
5.2. Quality Inspection Standard

No.	Defect	Standard		Defect Grade	Result
1	Spot Defect (including bright spot / color spot / bubble / dark spot, etc.)	＜7 inches	Φ ≤ 0.10mm	Ignore	OK
			0.10mm < Φ ≤ 0.20mm DS ≥ 10mm	Minor Defect	OK
			Φ > 0.20mm	Serious Defect	NG
		≧ 7 inches	Φ ≤ 0.15mm	Ignore	OK
			0.15mm < Φ ≤ 0.25mm DS ≥ 10mm	Minor Defect	OK
			Φ > 0.25mm	Serious Defect	NG
		Φ: defect diameter. DS: spacing.			
2	Linear Defect (scratches,	＜7 inches	W≤0.02mm, L: unlimited	Ignore	OK

	filaments, etc.)		0.02mm < W ≤ 0.03mm L ≤ 5mm	Minor Defect	OK
			W > 0.03mm	Serious Defect	NG
		≧ 7 inches	W ≤ 0.03mm L: unlimited	Ignore	OK
			0.03mm < W ≤ 0.05mm L ≤ 5mm	Minor Defect	OK
			W > 0.05mm	Serious Defect	NG
		W: defect width. L: defect length. DS: spacing.			
3	Polarizer Bubble	Display Area	Judge by Spot Defect		
		Black Edge Area	The distance from the edge of the display area is greater than 0.5mm.	Minor defect	OK
			The distance from the edge of the display area is less than 0.5mm.	Judge by Spot Defect	
4	Polarizer Bump (Mark)	Display Area / Black Edge Area	Invisible when the touch screen or cover plate is assembled.	Minor Defect	OK
5	Color and Luminance	Item	Method	Instrument	Median	Tolerance Range
		Color	x, y Color Coordinate	Optical Instrument BM-7	According to the actual test on the sample confirmed by the customer.	± 0.04
		Luminance	Average the brightness EV at 9 points	Optical Instrument BM-7	According to the actual test on the sample confirmed by the customer.	± 20%
6	Other Standards	Subject to the negotiation by both parties.			

7	Warranty Period	One year after sale.
8	Guarantee	ROHS、REACH
9	Websites	English Web: www.zhunyikeji.com English Web:www.zhunyidisplay.com Official Web:www.zhunyilcd.com

6. Reliability Test

Item	Condition	Result Determination
High-Temperature Storage	80°C 120H	After the test, leave the LCD samples indoors at normal temperature and humidity for 2H for function and appearance inspection. The sample should meet the requirements on electrical performance, but be free from the following defects: 1. Air bubble in the module, 2. No display, 3. Glass crack.
Low-Temperature Storage	-30°C 120H	
High-Temperature Operation	70°C 120H	
Low-Temperature Operation	-20°C 120H	
High-Temperature and High-Humidity	60°C 90%RH 120H	
Thermal shock	-20°C/0.5H ～ +70°C/0.5H 100 cycles in total	
Vibration Test	Frequency: 10Hz ～ 55Hz ～ 10Hz Amplitude: 0.75mm Cycle once a minute,30cycles in total (Packing Condition)	
ESD Test	±4kV Human Body Mode 150pF/330Ω ±8kV Air Mode 150pF/330Ω	

Note:

1) Each module under test can only be used for one of the test items.

2) The quantity of samples for each test item is 2.

3) Fault Judgment Criterion: Basic Specifications, Electrical Specifications, Mechanical Specifications, Optical Specifications.

7. Precautions

7.1. The display screen consists of glass and polarizer. Since the glass is fragile, the user must pay special attention to the edge area, and protect it from falling, vibration, or mechanical impact.

7.2. If the display screen is damaged and the liquid crystal material leaks, be sure not to get any in the mouth. If the liquid crystal material contacts the skin or clothes, flush off with soap and water.

7.3. Do not apply excessive force to the display screen or the joint part, or the color will change. Do not touch the display screen with bare hands, which will stain the display area and degraded insulation between terminals (some of the appearance is determined by the polarizer).

7.4. The polarizer covering the display panel of the LCD module is soft and easy to be scratched, be sure to handle carefully. Do not touch, impact, press, or rub the exposed polarizers with anything harder than an HB pencil lead (e.g.: glass, tweezers, etc.). Do not place or attach anything onto the display area to avoid leaving marks. The condensed material on the surface or terminals due to cold will damage or stain the polarizer. After the test in low temperature environment, the product must be warmed up in a container before put into the room temperature environment.

7.5. If the display panel is stained, blow warm air onto the surface and gently wipe it with a soft and dry cloth. If it is seriously contaminated, wipe it with a wet cloth dipped in one of the following solvents:

− glycerol

− ethyl Alcohol

Do not scrub, and avoid damaging the display panel.

7.6. Solvents other than those mentioned above may damage the polarizer. In particular, never use any of the following solvents:

− water

− ketone

− arene

Wipe off saliva or water drop immediately, the contact with water over a long period of time may cause deformation or color fading. Avoid contact with oil or grease.

7.7. Special note: minimize electrode corrosion. Because electrode corrosion can be accelerated by water droplets, condensation of humidity, or electrification in a high humidity environment.

7.8. Assemble the LCD Module by the mounting holes. Make sure the LCD module make sure there is no bending, distortion, or deformation. Do not forcibly pull or bend the transmission wire or the backlight wire.

7.9. Do not disassemble the LCD module.

7.10. NC terminal should be disconnected. Do not connect any device.

7.11. If the logic circuit power supply is off, do not send the input signal.

7.12. Since the LCD module is integrated with CMOS, pay special attention to the modules. To prevent electrostatic damage, be careful to maintain an suitable work environment.

- Make sure the module has the same potential as the human body before take the LCD module out of the packing box for assembly. The reliable grounding is necessary during module processing.

- The required tool, such as the electric soldering iron, must be reliably grounded. Make sure the it is connected to AC power supply, and no electric leakage. When fixing the module with electric screwdriver, it must be grounded, to reduce the electromagnetic wave generated by the electric commutator spark as much as possible.

- Do not assemble or operate under dry condition to reduce the static electricity. To reduce static electricity, the workplace must not be too dry. The recommended relative humidity is 50 - 60%. Keep your work clothes and work table grounded as much as possible

- The LCD module is coated with a film to protect the display surface. Be careful when peeling off the film to reduce the generated static electricity.

7.13. Since the LCD module has high precision assembly and regulation, try to avoid excessive impact on the module or making any changes:

- Do not change the shape of the tab on the metal frame.

- Do not drill any extra hole, modify the shape, or change the position of component on the printed circuit board.

- Do not change or damage the pattern on the printed circuit board.

- Never modify the zebra strip (conductive rubber) or heat seal connector.

- Do not make any change with the electric soldering iron except for the joint.

- Do not throw, bend or twist.
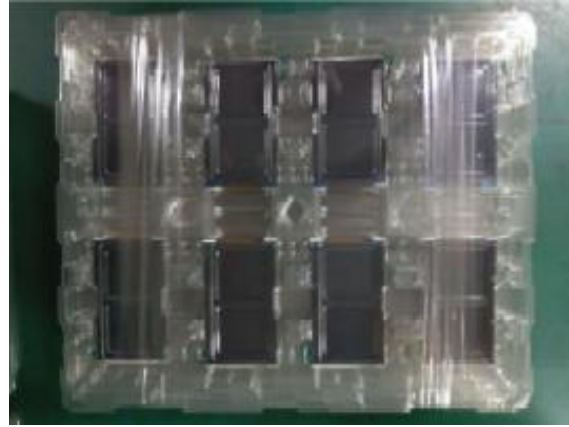
8. Packing and Storage

8.1. Packing Method

Step 1
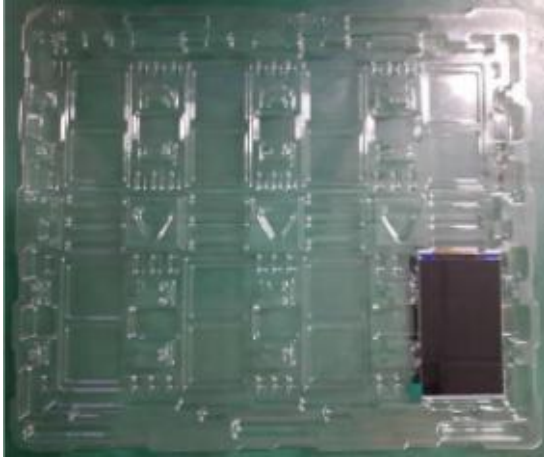
Take 1pcs of the product, put it into a anti-static

bag.

Step 2

Take 2 bags of product to place into the carton, make sure

they are surface to surface. Put a piece of EPE pad between

the carton and the separator to protect the products.

Step 3

Put the products into cartons one by one, each

carton contains 60 pieces of products.
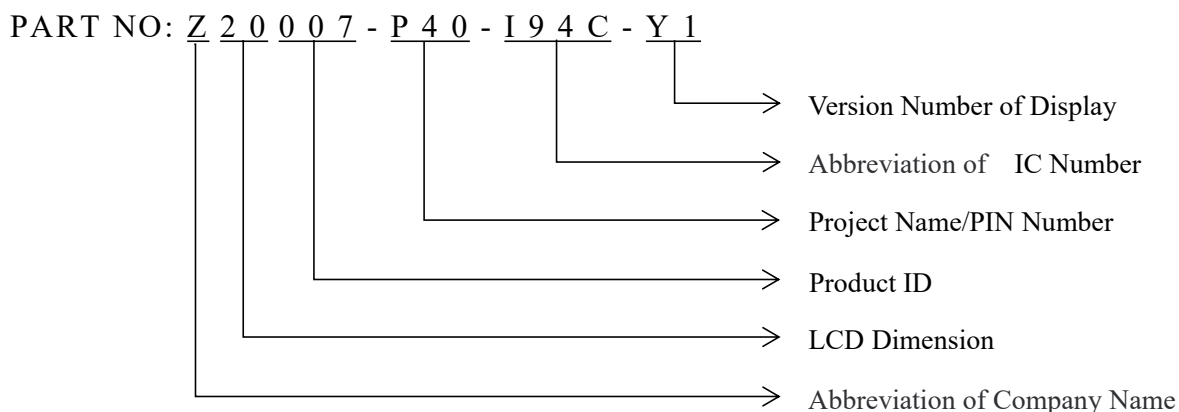
Step 4

The cartons should be taped and shipped with labels.

8.2. Storage Method

Store in an ambient temperature of 23±5°C, and in a relative humidity of 60±15%. The storage period

should not exceed 12 months. Do not expose to the sun for a long period of time.

8.2.1. Store in clean environment, free from dust, active gas, or solvent.

8.2.2. Store in anti-static environment.

8.3. Nomenclature

PART NO: Z 2 0 0 0 7 - P 4 0 - I 9 4 C - Y 1

→ Version Number of Display

→ Abbreviation of IC Number

→ Project Name/PIN Number

→ Product ID

→ LCD Dimension

→ Abbreviation of Company Name

8.4. Label

Shenzhen Zhunyi Technology Co., Ltd.	
Product: Display Screen	LEVEL:3
Spec.:	
P/N:	
Lot:	
D/C	
Qty.:	
Supplier Code:	
PO	
R/K	
Version: A	XXXXXXX, YYYY-00000000000000000, KKKK, WWWW, AAAAA.

8.5. Product appearance identification

Item	Description	Production QR Code Position Display
QR Code Content	Without QR Code	
Printing Code appearance and content	Z20007-P40-I94C-Y1 YYMMDD+Time+5 digits serial number	
1. Customer have detail position and direction requirements(Refer to right picture for details）. 2. Control content,format,position of the QR Code strictly.		