

# PRODUCT SPECIFICATION

Customer	
Project	
Part No.	Z14601-P16
Remarks	□APPOVAL FOR SPECIFICATION ONLY  ■APPOVAL FOR SPECIFICATION AND SAMPLE

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## **Revision Record**

Rev. No.	Date	Description
V1.0	2023-5-20	Preliminary Specification Release.

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## 1. General Specifications

No.	Item	Specification	Unit
1	Display Size (Diagonal)	1.46	inch
2	Display Resolution	360(H) × RGB × 360 (V)	pixels
3	Pixel Pitch	102.6x102.6	um
4	LCM Outline Dimension (Without FPC)	39.3 (W) ×40.96 (H) ×1.6 (T)	mm
5	LCD Outline Dimension	38.936x40.706	mm
6	LCD Active Area	36.94 (W) ×36.94 (H)	mm
7	View Direction (Gray Inversion)	FULL VIEW	-
8	Driver IC	ST77916	-
9	Pixel Arrangement	RGB-Stripe	-
10	Display Mode	Normal Black	-
11	Pixel driving Element	a-Si TFT	-
12	LCD Transmittance	Typ.: 2.94% Min:2.5%	-
13	LCD Contrast Ratio	Typ.: 1200 Min:900	-
14	FPC Version	Z14601-P16 V1	-
15	Interface	4LINE-SPI	-
16	Operating Temperature	-20°C∼ 70°C	-
17	Storage Temperature	-30°C∼ 80°C	-
18	Backlight Arrangement	LED/1Series3Parallel	-
19	Luminance	300(typ)	nit
20	Weight	0.003	kg



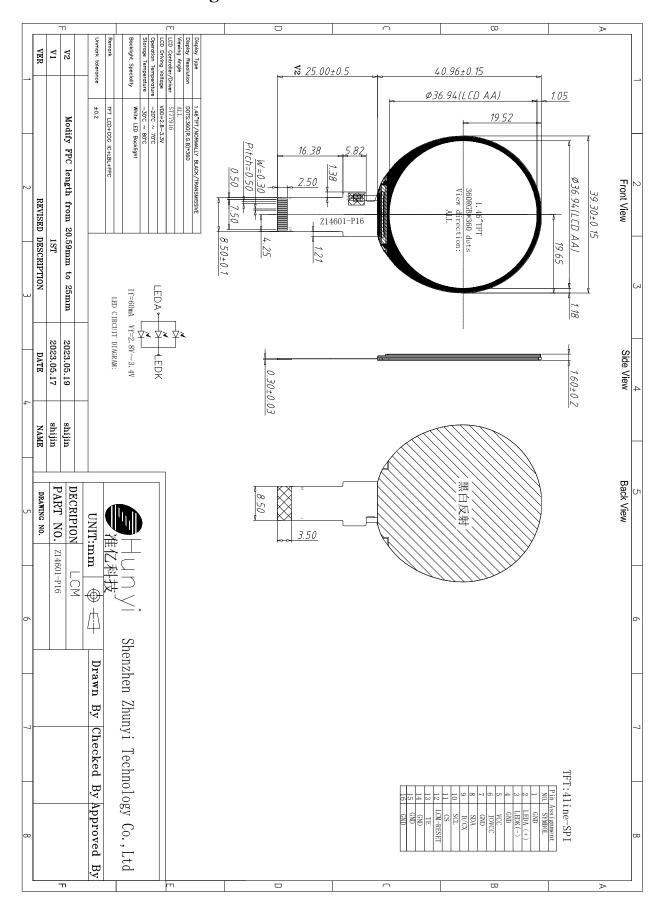
## 2. Interface Definition Description

PinN o.	Symbol	Function
1	GND	Power ground
2	LEDA	Power for LED back light anode (+)
3	LEDK	Power for LED back light cathode(-)
4	GND	Power ground
5	LCD_VCC	Power supply( 3.3V)
6	IOVCC	I/O Power supply(1.8V/3.3V)
7	GND	Power ground
8	SDA	LCM SPI data (SDA) data input (MOSI)
9	D/CX	Display data/command selection pin in 4-line serial interface.
10	SCL	LCM SPI clock (SCL) clock (SCLK)
11	CS	Chip selection pin
12	RESET	This signal will reset the device and it must be applied to properly initialize the chip, signal is active low
13	FMARK (TE)	Tearing effect signal is used to synchronize MCU to frame memory, if not use let this pin open.
14-16	GND	Power ground

RESET voltage should be consistent with IOVCC voltage, or there probably is black screen fault when power on.



### 3. Mechanical Drawing





### 4. Electrical Specifications

### 4.1. LCD Optical Characteristics

Item		Symbol Conditions	Specification			Unit	Nata	
			Conditions	Min.	Тур.	Max.	Unit	Note
Transmittance (V	Vith PL)	T(%)	Viouing	2.5	2.96	-	%	-
Contrast Ra	Contrast Ratio		Viewing normal angle	900	1200	-	-	-
Response Time		TR+TF	x = y =0	-	30	35	ms	-
				80	85	-		
Viswing Angle	Hor.	Өх-	CR≧10	80	85	-		
Viewing Angle	Ver. Θy-	Өу+	at 25℃	80	85	-	deg.	-
			80	85	-			

## 4.2. Electrical Specifications

Item	Symbol	S	Unit			
Item	Symbol	Min.	Тур.	Max.	Oilt	
Power For Analog Circuit	AVDD	6.4	6.6	6.8	V	
TFT Gate On Voltage	VGH	12	13	14	V	
TFT Gate Off Voltage	VGL	-11.7	-11	-11	V	
TFT Common Electrode Voltage	Vcom	-2	-	0	V	

## 4.3. Typical Operating Conditions-2

-Item	Symbol	Min.	Тур.	Max.	Unit
Analog Supply Voltage	VDD	2.65	2.8	3.3	V
I/O Supply Voltage	IOVCC	1.65	1.8	3.3	V
Input High Voltage	VIH	0.7 × IOVCC	-	IOVCC	V



Input Low Voltage	VIL	GND	-	0.3 × IOVCC	V
Output High Voltage	VOH	0.8 × IOVCC	-	IOVCC	V
Output Low Voltage	VOL	GND	-	0.2 × IOVCC	V

## 4.4. Backlight Circuit Specifications

Item		Symbol	Min.	Тур.	Max.	Unit	<b>Test Condition</b>
Current		$I_{\mathrm{B}}$	-	60	65	mA	-
Voltage		$V_{\rm f}$	2.8	3.2	3.4	V	-
LCM Unifor	mity	-	80	-	-	%	10.00 4 // FD
Life Tim	e	-	30000	-	-	Hr.	If=20mA/LED
Power Consur	nption	PBL	-	192	-	mW	
		Rx	0.581	0.596	0.611		
	Red	Ry	0.326	0.341	0.356		
1.004		Gx	0.347	0.362	0.377		
LCM	Green	Gy	0.534	0.549	0.534		Average the brightness
Chromaticity	D.	Bx	0.347	0.362	0.377		EV at 9 points, Optical
Coordinate	Blue	Ву	0.534	0.549	0.564		- Instrument BM-7
	1111	Wx	0.285	0.300	0.315		
	White	Wy	0.380	0.295	0.310		

### 4.5. LCD Power Consumption

Mode	Symbol	Тур.	Max.	Unit		
Normal Mode	VDD+IOVCC	-	-	mA		
Test Condition: VDD=2.8V						
Interface Di	ve Type: row flipping or column flip	ping.				
IPS Type LCD Panel => All Black Pattern.						
TN Type LCD Panel => All White Pattern.						
Temperature: 25°C.						



Mode	Symbol	Тур.	Max.	Unit
Sleep Mode	VDD+IOVCC	-	-	μΑ

Test Condition: VDD=2.8V.

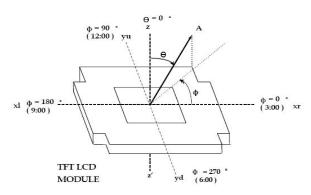
DC/DC converter is enabled. Internal oscillator is started and panel scanning is started.

Except for the IC internal crystal oscillator and panel scanning, other functions are suspended.

Temperature: 25°C.

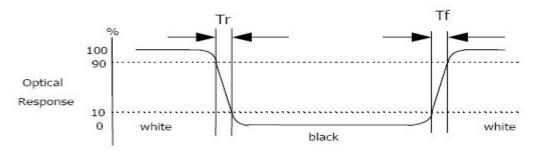
#### 4.6. Measuring System

#### 4.6.1. LCM Viewing Angle



Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface.

#### 4.6.2. Response Time



Response time is the time required for the display to transition from white to black (Rising time, Tr) and from black to white (Falling time, Tf) for additional information.

#### 4.6.3. Contrast Ratio (CR)

Contrast Ratio (CR) is defined mathematically as:

Contrast Ratio =  $\frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$ 

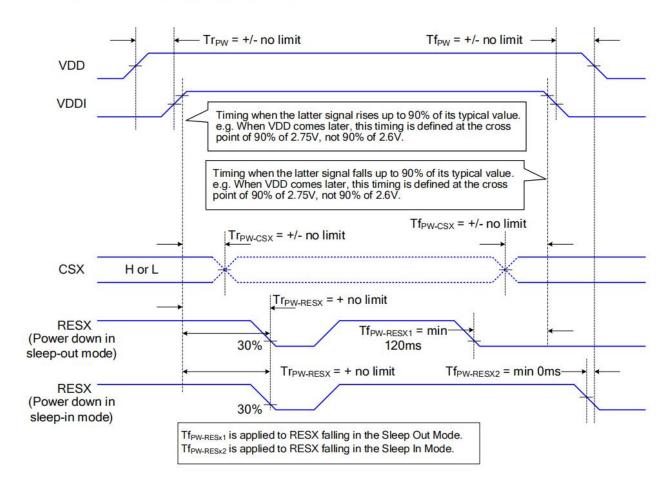
Surface luminance is the center point across the LCD surface 500mm from the surface with all

pixels displaying white.

#### 4.7. Power On / Power Off

#### 4.7.1. Power On/Off

The power on/off sequence is illustrated below



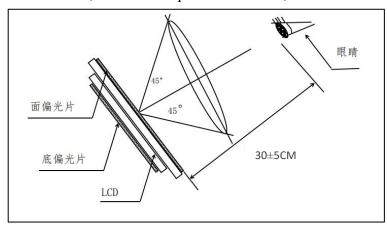
The uncontrolled power-off means a situation which removed a battery without the controlled power off sequence. It will neither damage the module or the host interface.

If uncontrolled power-off happened, the display will go blank and there will not any visible effect on the display (blank display) and remains blank until "Power On Sequence" powers it up.

### 5. Delivery Inspection

### 5.1. Quality Inspection Environmental Conditions

- 5.1.1. Viewing distance: the normal viewing distance between the screen and the inspector is 30±5cm; Inspection Angle: 90°±45° (90° indicates that the inspector's perspective is perpendicular to the product to be inspected).
- 5.1.2. Visual inspection illumination: 1000±200LUX;Electrical inspection illumination: 200±100LUX;Ambient temperature 25±5°C, ambient humidity 55±15%RH.



#### 5.2. Quality Inspection Standard

No.	Defect	Standard		Defect Grade	Result
		< 7 inches	$\Phi \le 0.10$ mm	Ignore	OK
			$0.10 \text{mm} < \Phi \le 0.20 \text{mm}$ $DS \ge 10 \text{mm}$	Minor Defect	OK
	Spot Defect (including bright  1 spot / color spot / bubble / dark spot, etc.)		Φ > 0.20mm	Serious Defect	NG
1		≥ 7 inches	$\Phi \leq 0.15$ mm	Ignore	OK
			$0.15 \text{mm} < \Phi \le 0.25 \text{mm}$ $DS \ge 10 \text{mm}$	Minor Defect	OK
			Φ > 0.25mm	Serious Defect	NG
		Φ: defect diameter. DS: spacing.			
2	Linear Defect	< 7 inches	W≤0.02mm,	Ignore	OK
	(scratches,	\ / Inches	L: unlimited	Ignore	



	filaments, etc.)		$0.02 mm < W \le 0.03 mm$ $L \le 5 mm$		Minor Defect	ОК
			W > 0.0	)3mm	Serious Defect	NG
			W ≤ 0.0 L: unli		Ignore	ОК
		≥ 7 inches	0.03mm < W L ≤ 5		Minor Defect	ОК
			W > 0.05mm		Serious Defect	NG
		W: defect width	. L: defect length. D	S: spacing.		
		Display Area	Judge by S <sub>l</sub>	oot Defect		
3 Polarizer Bubble	Polarizer Bubble	Black Edge	The distance from the edge of the display area is greater than 0.5mm.		Minor defect	ОК
	Area	The distance from the edge of the display area is less than 0.5mm.		Judge by Spot Defect		
4	Polarizer Bump (Mark)	Display Area / Black Edge Area	Invisible when the touch screen or cover plate is assembled.		Minor Defect	ОК
		Item	Method	Instrument	Median	Tolerance Range
5	Color and Luminance	Color	x, y Color Coordinate	Optical Instrument BM-7	According to the actual test on the sample confirmed by the customer.	± 0.04
		Luminance	Average the brightness EV at 9 points	Optical Instrument BM-7	According to the actual test on the sample confirmed by the customer.	± 20%
6	Other Standards	andards Subject to the negotiation by both parties.				



7	Warranty Period	One year after sale.		
8	Guarantee	ROHS、REACH		
9	Websites	Official: <a href="https://en.zhunyikeji.com/">https://en.zhunyikeji.com/</a> Official: <a href="https://en.zhunyidisplay.com/">https://en.zhunyidisplay.com/</a> Alibaba: <a href="https://zhunyikeji.en.alibaba.com/">https://zhunyikeji.en.alibaba.com/</a> 1688: <a href="https://shop9641057ru80o3.1688.com/">https://shop9641057ru80o3.1688.com/</a>		

### 6. Reliability Test

Item	Condition	Result Determination
High-Temperature Storage	80°С 120Н	
Low-Temperature Storage	-30°C 120H	After the test, leave the LCD
High-Temperature Operation	70°C 120H	samples indoors at normal
Low-Temperature Operation	-20°C 120H	temperature and humidity for 2H for function and
High-Temperature and High-Humidity	50°C 90%RH 120H	appearance inspection.  The sample should meet the
Thermal Cycling Test	$-20$ °C/0.5H $\sim +70$ °C/0.5H 100 cycles in total	requirements on electrical performance, but be free from
Vibration Test	Frequency: 10Hz ~ 55Hz ~ 10Hz  Amplitude: 0.75mm  Cycle once a minute,30cycles in total  (Packing Condition)	the following defects:  1. Air bubble in the module,  2. No display,  3. Glass crack.
ESD Test	$\pm 4$ kV Human Body Mode 150pF/330Ω $\pm 8$ kV Air Mode 150pF/330Ω	

#### Note:

- 1) Each module under test can only be used for one of the test items.
- 2) The quantity of samples for each test item is 2.
- 3) Fault Judgment Criterion: Basic Specifications, Electrical Specifications, Mechanical Specifications, Optical Specifications.



#### 7. Precautions

- 7.1. The display screen consists of glass and polarizer. Since the glass is fragile, the user must pay special attention to the edge area, and protect it from falling, vibration, or mechanical impact.
- 7.2. If the display screen is damaged and the liquid crystal material leaks, be sure not to get any in the mouth. If the liquid crystal material contacts the skin or clothes, flush off with soap and water.
- 7.3. Do not apply excessive force to the display screen or the joint part, or the color will change. Do not touch the display screen with bare hands, which will stain the display area and degraded insulation between terminals (some of the appearance is determined by the polarizer).
- 7.4. The polarizer covering the display panel of the LCD module is soft and easy to be scratched, be sure to handle carefully. Do not touch, impact, press, or rub the exposed polarizers with anything harder than an HB pencil lead (e.g.: glass, tweezers, etc.). Do not place or attach anything onto the display area to avoid leaving marks. The condensed material on the surface or terminals due to cold will damage or stain the polarizer. After the test in low temperature environment, the product must be warmed up in a container before put into the room temperature environment.
- 7.5. If the display panel is stained, blow warm air onto the surface and gently wipe it with a soft and dry cloth. If it is seriously contaminated, wipe it with a wet cloth dipped in one of the following solvents:
  - glycerol
  - ethyl Alcohol

Do not scrub, and avoid damaging the display panel.

- 7.6. Solvents other than those mentioned above may damage the polarizer. In particular, never use any of the following solvents:
  - water
  - ketone
  - arene

Wipe off saliva or water drop immediately, the contact with water over a long period of time may cause deformation or color fading. Avoid contact with oil or grease.

- 7.7. Special note: minimize electrode corrosion. Because electrode corrosion can be accelerated by water droplets, condensation of humidity, or electrification in a high humidity environment.
- 7.8. Assemble the LCD Module by the mounting holes. Make sure the LCD module make sure there is no bending, distortion, or deformation. Do not forcibly pull or bend the transmission wire or the backlight wire.

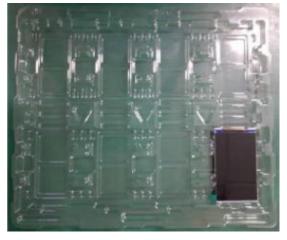


- 7.9. Do not disassemble the LCD module.
- 7.10. NC terminal should be disconnected. Do not connect any device.
- 7.11. If the logic circuit power supply is off, do not send the input signal.
- 7.12. Since the LCD module is integrated with CMOS, pay special attention to the modules. To prevent electrostatic damage, be careful to maintain an suitable work environment.
  - Make sure the module has the same potential as the human body before take the LCD module out
    of the packing box for assembly. The reliable grounding is necessary during module processing.
  - The required tool, such as the electric soldering iron, must be reliably grounded. Make sure the it is connected to AC power supply, and no electric leakage. When fixing the module with electric screwdriver, it must be grounded, to reduce the electromagnetic wave generated by the electric commutator spark as much as possible.
  - Do not assemble or operate under dry condition to reduce the static electricity. To reduce static electricity, the workplace must not be too dry. The recommended relative humidity is 50 60%.
     Keep your work clothes and work table grounded as much as possible
  - The LCD module is coated with a film to protect the display surface. Be careful when peeling off
     the film to reduce the generated static electricity.
- 7.13. Since the LCD module has high precision assembly and regulation, try to avoid excessive impact on the module or making any changes:
  - Do not change the shape of the tab on the metal frame.
  - Do not drill any extra hole, modify the shape, or change the position of component on the printed circuit board.
  - Do not change or damage the pattern on the printed circuit board.
  - Never modify the zebra strip (conductive rubber) or heat seal connector.
  - Do not make any change with the electric soldering iron except for the joint.
  - Do not throw, bend or twist.

### 8. Packing and Storage

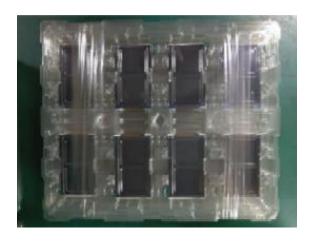
#### 8.1. Packing Method

Step 1



Take 1pcs of the product, put it into a anti-static bag.

Step 2



Take 2 bags of product to place into the carton, make sure they are surface to surface. Put a piece of EPE pad between the carton and the separator to protect the products.

Step 3



Put the products into cartons one by one, each carton contains 60 pieces of products.

Step 4



The cartons should be taped and shipped with labels.

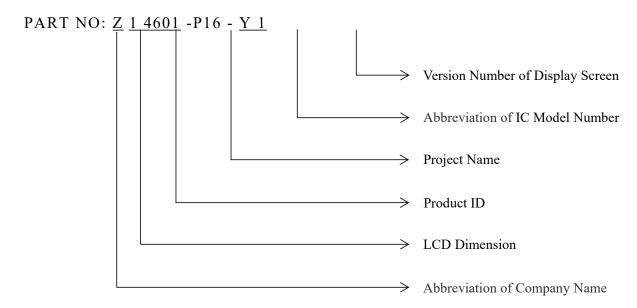
### 8.2. Storage Method

Store in an ambient temperature of 23±5°C, and in a relative humidity of 60±15%. The storage period should not exceed 12 months. Do not expose to the sun for a long period of time.

- 8.2.1. Store in clean environment, free from dust, active gas, or solvent.
- 8.2.2. Store in anti-static environment.



#### 8.3. Nomenclature



#### 8.4. Label

