

PRODUCT SPECIFICATION

Customer	
Project	
Part No.	Z35014-P40-I988-Y2
Remarks	□APPOVAL FOR SPECIFICATION ONLY
Remarks	■APPOVAL FOR SPECIFICATION AND SAMPLE

(CUSTOME	R	Z	HUNYIKE.	II
Approved	Checked	Prepared	Approved	Checked	Prepared
Ву	Ву	By	By	By	Ву
				Wen	Yang
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Revision Record

Rev. No.	Date	Description
V1.0	2022-07-12	Preliminary Specification Release.

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1. General Specifications

No.	Item	Specification	Unit
1	Display Size (Diagonal)	3.5	inch
2	Display Resolution	$320(\text{H}) \times \text{RGB} \times 480 \text{ (V)}$	pixels
3	Pixel Pitch	153(H) × 153 (V)	um
4	LCM Outline Dimension (Without FPC)	53.76 (W) ×82.39 (H) ×2.23 (T)	mm
5	LCD Outline Dimension	51.96 (W) × 80.22 (H) × 0.8 (T)	mm
6	LCD Active Area	48.96 (W) ×73.44 (H)	mm
7	View Direction (Gray Inversion)	FULL VIEW	-
8	Driver IC	IL19488	-
9	Pixel Arrangement	RGB-Stripe	-
10	Display Mode	Normal Black	-
11	Pixel driving Element	a-Si TFT	-
12	LCD Transmittance	Typ.: 4.05% Min:3.45%	-
13	LCD Contrast Ratio	Typ.: 1000 Min:800	-
14	FPC Version	Z35014-P40 V2	-
15	Interface	MIPI	-
16	Operating Temperature	-20°C~ 70°C	-
17	Storage Temperature	-30°C~ 80°C	-
18	Backlight Arrangement	LED/3 Series 2 Parallel (6 lights in total)	-
19	Luminance	280	nit
20	Weight	0.020	kg

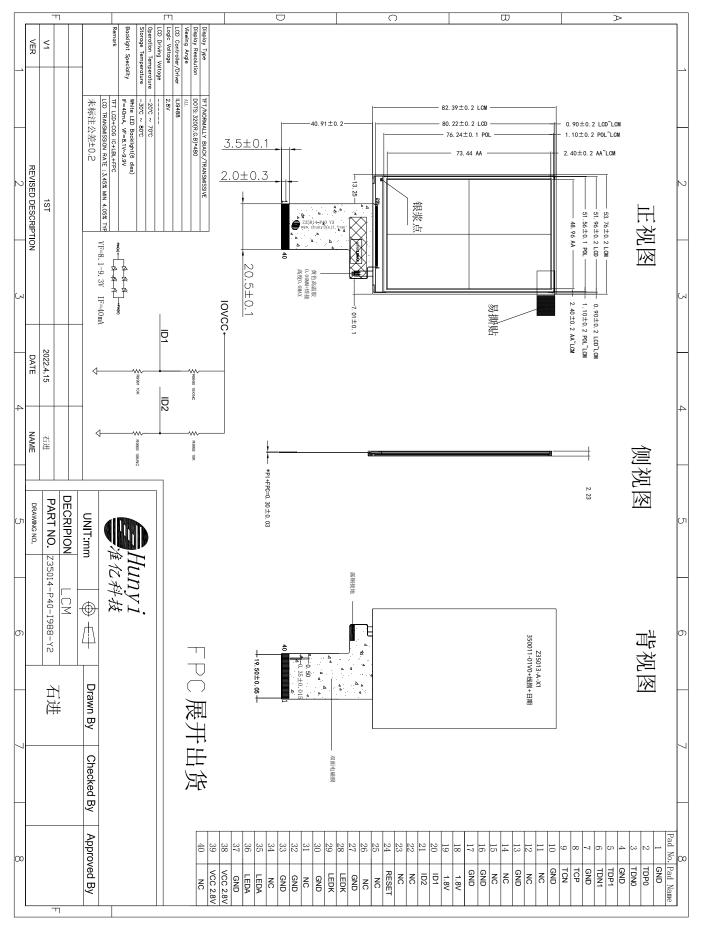
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2. Interface Definition Description

D 20 20 20 20 20 20 20 20 20 20 20 20 20	Ground Positive MIPI differential data input Negative MIPI differential data input	
D 10		
D	Negative MIPI differential data input	
	Negative MIPI differential data input	
1	Ground	
1	Positive MIPI differential data input	
J1	Negative MIPI differential data input	
D	Ground	
P	Positive MIPI differential CLOCK input	
N	Negative MIPI differential CLOCK input	
D	Ground	
2	No Connection	
D	Ground	
	No Connection	
D	Ground	
V	POWER SUPPLY (1.8V)	
1	ID1 PIN	
2	ID2 PIN	
2	No Connection	
ET	LCM RESET PIN	
2	No Connection	
D	Ground	
РК	POWER SUPPLY- FOR BACKLIGHT CATHODE	
D	Ground	
2	No Connection	
D	Ground	
2	No Connection	
A	POWER SUPPLY- FOR BACKLIGHT ANODE	
D	Ground	
C	POWER SUPPLY (2.8V)	
2	No Connection	
	A D C	



3. Mechanical Drawing



4. Electrical Specifications

4.1. LCD Optical Charcteristics

Itom	Item		Item Symbol Conditions		Conditions	Specification			Unit	Nata
Item			Conditions	Min.	Тур.	Max.	Unit	Note		
Transmittance (V	Transmittance (With PL)		Viewing	3.45	4.05	-	%	-		
Contrast Ra	ıtio	CR	- Viewing normal angle - x = y =0 -	800	1000	-	-	-		
Response T	ime	TR+TF		-	25	35	ms	-		
	Hor. Θx^+	Θx+		80	85	-				
Viewing Angle		Θx-	$CR \ge 10$	80	85	-	4			
Viewing Angle	Ver	Ver. Θy-	at 25°C	80	85	-	deg.	-		
	ver.			80	85	-				

4.2. Electrical Specifications

Item	Symbol	S	Unit		
Item	Symbol	Min.	Тур.	Max.	Unit
Power For Analog Circuit	AVDD	-	-	-	V
TFT Gate On Voltage	VGH	10	12	14	V
TFT Gate Off Voltage	VGL	-14	-12	-10	V
TFT Common Electrode Voltage	Vcom	-2	-	0	V

4.3. Typical Operating Conditions

Item	Symbol	Min.	Тур.	Max.	Unit
Analog Supply Voltage	VCC	2.5	2.8	3.3	V
I/O Supply Voltage	1.8V	1.65	1.8	3.3	V
Input High Voltage	VIH	$0.7 imes 1.8 \mathrm{V}$	-	1.8V	V
Input Low Voltage	VIL	-0.3	-	$0.3 \times 1.8 \mathrm{V}$	V

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Output High Voltage	VOH	0.8 imes 1.8 V	-	1.8V	V
Output Low Voltage	VOL	0	-	$0.2 imes 1.8 \mathrm{V}$	V

4.4. Backlight Circuit Specifications

Item		Symbol	Min.	Тур.	Max.	Unit	Test Condition
Current		IB	-	40	-	mA	-
Voltage		$V_{\rm f}$	8.1	9	9.3	V	-
LCM Unifor	mity	-	80	-	-	%	
Life Tim	e	-	30000	-	-	Hr.	If=40mA
Power Consur	nption	PBL	-	360	-	mW	
		Rx	0.611	0.626	0.641		
	Red	Ry	0.325	0.340	0.355		
		Gx	0.294	0.309	0.324		
LCM	Green	Gy	0.589	0.604	0.619		Average the brightness
Chromaticity		Bx	0.127	0.142	0.157		EV at 9 points, Optical
Coordinate	Blue	By	0.035	0.050	0.065		- Instrument BM-7
		Wx	0.272	0.287	0.302		
	White	Wy	0.304	0.319	0.334		

4.5. LCD Power Consumption

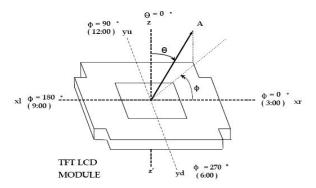
Mode	Symbol	Тур.	Max.	Unit				
Normal Mode	VCC+1.8V	-	mA					
Test Condition: VCC=2.8V.								
Interface Drive	Interface Drive Type: row flipping or column flipping.							
IPS Type LCD F	IPS Type LCD Panel => All Black Pattern.							
TN Type LCD P	TN Type LCD Panel => All White Pattern.							
Temperature: 25°C.								
Mode	Symbol	Тур.	Max.	Unit				

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Sleep Mode	VCC+1.8V -		-	μΑ
Test Condition: VCC=2.8V.				
DC/DC converter is enabled. Internal oscillator is started and panel scanning is started.				
Except for the IC internal crystal oscillator and panel scanning, other functions are suspended.				
Temperature: 25°C.				

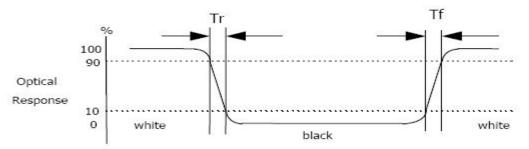
4.6. Measuring System

4.6.1. LCM Viewing Angle



Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface.

4.6.2. Response Time



Response time is the time required for the display to transition from white to black (Rising time, Tr) and from black to white (Falling time, Tf) for additional information.

4.6.3. Contrast Ratio (CR)

Contrast Ratio (CR) is defined mathematically as:

 $Contrast Ratio = \frac{Surface Luminance with all white pixels}{Surface Luminance with all black pixels}$

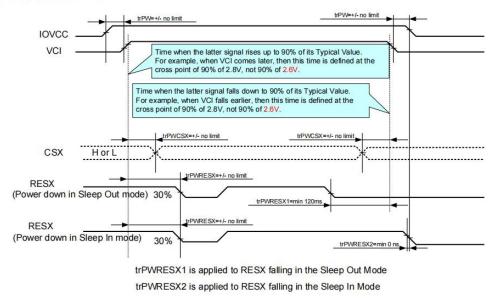
Surface luminance is the center point across the LCD surface 500mm from the surface with all pixels displaying white.

4.7. Power On / Power Off

4.7.1. Power On/Off

Case 1 – RESX Line is Held High or Unstable by Host at Power ON

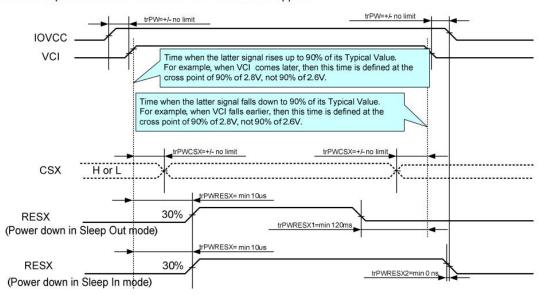
If the RESX line is held High or unstable by the host during Power On, then Hardware Reset must be applied after both VCI and IOVCC have been applied. Otherwise, the correct functionality is not guaranteed. There is no timing restriction upon this hardware reset.



Note: Unless otherwise specified, timings herein show the cross point at 50% of the signal power level.

Case 2 - RESX Line is Held Low by Host at Power ON

If the RESX line is held Low (and stable) by the host during Power On, then the RESX must be held low for a minimum of 10µsec after both VCI and IOVCC have been applied.

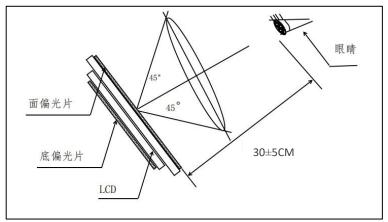


trPWRESX1 is applied to RESX falling in the Sleep Out Mode trPWRESX2 is applied to RESX falling in the Sleep In Mode

5. Delivery Inspection

5.1. Quality Inspection Environmental Conditions

- 5.1.1. Viewing distance: the normal viewing distance between the screen and the inspector is 30±5cm; Inspection Angle: 90°±45° (90° indicates that the inspector's perspective is perpendicular to the product to be inspected).
- 5.1.2. Visual inspection illumination: 1000±200LUX;Electrical inspection illumination: 200±100LUX;Ambient temperature 25±5°C, ambient humidity 55±15%RH.



5.2. Quality Inspection Standard

No.	Defect		Standard	Defect Grade	Result
Spot Defect (including bright 1 spot / color spot / bubble / dark spot, etc.)			$\Phi \le 0.10 mm$	Ignore OI	OK
	< 7 inches	0.10 mm $< \Phi \le 0.20$ mm DS ≥ 10 mm	Minor Defect	OK	
		Φ > 0.20mm	Serious Defect	NG	
	\geq 7 inches	$\Phi \le 0.15 mm$	Ignore	OK	
		0.15 mm $< \Phi \le 0.25$ mm DS ≥ 10 mm	Minor Defect	OK	
			Φ > 0.25mm	Serious Defect	NG
		Φ: defect diameter. DS: spacing.			
2	Linear Defect	< 7 inches	W≤0.02mm,	Ignore	OK
	(scratches,		L: unlimited	-5	



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					i	1
	filaments, etc.)		0.02mm < W		Minor Defect	OK
			L ≤ 5	mm		
			W > 0.0	03mm	Serious Defect	NG
			$W \leq 0.0$	03mm	T	OV
		\geq 7 inches	L: unli	mited	Ignore	OK
			0.03mm < W	$V \le 0.05$ mm	Minor Defect	OK
			L ≤ 5	mm		OK
			W > 0.0	05mm	Serious Defect	NG
		W: defect width	. L: defect length. D	S: spacing.		
		Display Area	Judge by Sj	pot Defect		
3 Polarizer Bubble		The distance from	n the edge of the			
	Black Edge	display area is greater than 0.5mm.		Minor defect	OK	
		Area	The distance from	n the edge of the	Judge by Spot	Defect
			display area is le	ess than 0.5mm.		Deneet
	Polarizer Bump	Display Area /	Invisible when the	e touch screen or		
4	(Mark)	Black Edge	cover plate is		Minor Defect	OK
		Area				
		Item	Method	Instrument	Median	Tolerance
						Range
				Optical	According to the	
Color and 5 Luminance	Color	x, y Color Coordinate	Instrument	actual test on the	± 0.04	
			BM-7	sample confirmed		
				by the customer.		
	Luminance	Average the	Optical Instrument	According to the	± 20%	
		brightness EV at		actual test on the		
			9 points	BM-7	sample confirmed	
			-		by the customer.	
6	Other Standards	Subject to the ne	egotiation by both pa	arties.		

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7	Warranty Period	One year after sale.	
8	Guarantee	ROHS、 REACH	
9	Websites	Official: <u>https://en.zhunyikeji.com/</u> Globle Resources: <u>https://zhunyi.manufacturer.globalsources.com/</u> Alibaba: <u>https://zhunyikeji.en.alibaba.com/</u> 1688: <u>https://shop9641057ru80o3.1688.com/</u>	

6. Reliability Test

Item	Condition	Result Determination
High-Temperature Storage	80°C 120H	
Low-Temperature Storage	-30°C 120H	After the test, leave the LCD
High-Temperature Operation	70°C 120H	samples indoors at normal
Low-Temperature Operation	-20°C 120H	temperature and humidity for 2H for function and
High-Temperature and High-Humidity	60°C 90%RH 120H	appearance inspection. The sample should meet the
Thermal Cycling Test	-30°C/0.5H ~ +80°C/0.5H 24 cycles in total	requirements on electrical performance, but be free from
Vibration Test	Frequency: 10Hz ~ 55Hz ~ 10Hz Amplitude: 0.75mm Cycle once a minute,30cycles in total (Packing Condition)	the following defects:1. Air bubble in the module,2. No display,3. Glass crack.
ESD Test	±4kV Human Body Mode 150pF/330Ω ±8kV Air Mode 150pF/330Ω	

Note:

- 1) Each module under test can only be used for one of the test items.
- 2) The quantity of samples for each test item is 2.
- 3) Fault Judgment Criterion: Basic Specifications, Electrical Specifications, Mechanical Specifications, Optical Specifications.

7. Precautions

- 7.1. The display screen consists of glass and polarizer. Since the glass is fragile, the user must pay special attention to the edge area, and protect it from falling, vibration, or mechanical impact.
- 7.2. If the display screen is damaged and the liquid crystal material leaks, be sure not to get any in the mouth. If the liquid crystal material contacts the skin or clothes, flush off with soap and water.
- 7.3. Do not apply excessive force to the display screen or the joint part, or the color will change. Do not touch the display screen with bare hands, which will stain the display area and degraded insulation between terminals (some of the appearance is determined by the polarizer).
- 7.4. The polarizer covering the display panel of the LCD module is soft and easy to be scratched, be sure to handle carefully. Do not touch, impact, press, or rub the exposed polarizers with anything harder than an HB pencil lead (e.g.: glass, tweezers, etc.). Do not place or attach anything onto the display area to avoid leaving marks. The condensed material on the surface or terminals due to cold will damage or stain the polarizer. After the test in low temperature environment, the product must be warmed up in a container before put into the room temperature environment.
- 7.5. If the display panel is stained, blow warm air onto the surface and gently wipe it with a soft and dry cloth. If it is seriously contaminated, wipe it with a wet cloth dipped in one of the following solvents:
 glycerol

Do not scrub, and avoid damaging the display panel.

- 7.6. Solvents other than those mentioned above may damage the polarizer. In particular, never use any of the following solvents:
 - water
 - ketone
 - arene

Wipe off saliva or water drop immediately, the contact with water over a long period of time may cause deformation or color fading. Avoid contact with oil or grease.

- 7.7. Special note: minimize electrode corrosion. Because electrode corrosion can be accelerated by water droplets, condensation of humidity, or electrification in a high humidity environment.
- 7.8. Assemble the LCD Module by the mounting holes. Make sure the LCD module make sure there is no bending, distortion, or deformation. Do not forcibly pull or bend the transmission wire or the backlight wire.

⁻ ethyl Alcohol

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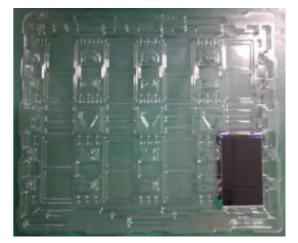
- 7.9. Do not disassemble the LCD module.
- 7.10. NC terminal should be disconnected. Do not connect any device.
- 7.11. If the logic circuit power supply is off, do not send the input signal.
- 7.12. Since the LCD module is integrated with CMOS, pay special attention to the modules. To prevent electrostatic damage, be careful to maintain an suitable work environment.
 - Make sure the module has the same potential as the human body before take the LCD module out of the packing box for assembly. The reliable grounding is necessary during module processing.
 - The required tool, such as the electric soldering iron, must be reliably grounded. Make sure the it is connected to AC power supply, and no electric leakage. When fixing the module with electric screwdriver, it must be grounded, to reduce the electromagnetic wave generated by the electric commutator spark as much as possible.
 - Do not assemble or operate under dry condition to reduce the static electricity. To reduce static electricity, the workplace must not be too dry. The recommended relative humidity is 50 60%.
 Keep your work clothes and work table grounded as much as possible
 - The LCD module is coated with a film to protect the display surface. Be careful when peeling off the film to reduce the generated static electricity.
- 7.13. Since the LCD module has high precision assembly and regulation, try to avoid excessive impact on the module or making any changes:
 - Do not change the shape of the tab on the metal frame.
 - Do not drill any extra hole, modify the shape, or change the position of component on the printed circuit board.
 - Do not change or damage the pattern on the printed circuit board.
 - Never modify the zebra strip (conductive rubber) or heat seal connector.
 - Do not make any change with the electric soldering iron except for the joint.
 - Do not throw, bend or twist.



8. Packing and Storage

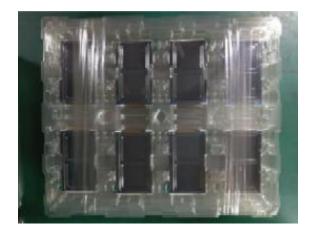
8.1. **Packing Method**

Step 1



Take 1pcs of the product, put it into a anti-static bag.

Step 2



Take 2 bags of product to place into the carton, make sure they are surface to surface. Put a piece of EPE pad between the carton and the separator to protect the

products.

Step 4



Put the products into cartons one by one, each carton

contains 60 pieces of products.



The cartons should be taped and shipped with labels.

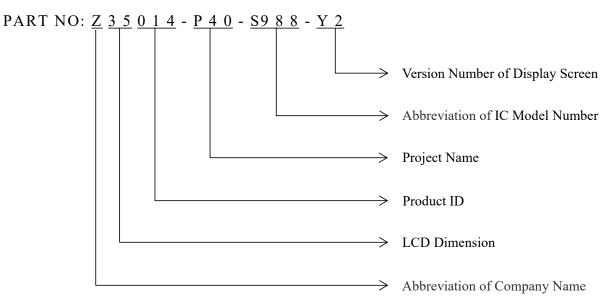
8.2. **Storage Method**

Store in an ambient temperature of 23±5°C, and in a relative humidity of 60±15%. The storage period should not exceed 12 months. Do not expose to the sun for a long period of time.

- 8.2.1. Store in clean environment, free from dust, active gas, or solvent.
- 8.2.2. Store in anti-static environment.

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8.3. Nomenclature



8.4. Label

Shenzhen Zhunyi Technology Co., Ltd.		
Product:	Display Scree	n LEVEL:3
Spec.:		
P/N:		
Lot:		
D/C		
Qty.:		349 11 19
Supplier Code:		
РО		
R/K		
Version: A		XXXXXX, YYYY-00000000000000000, KKKK, WWWW, AAAAA.