

# PRODUCT SPECIFICATION

Customer	
Project	
Part No.	Z30054-Z1130031F-771S-Y5
Remarks	□APPOVAL FOR SPECIFICATION ONLY  ■APPOVAL FOR SPECIFICATION AND SAMPLE

CUSTOMER			Z	CHUNYIKEJ	П
Approved	Checked	Prepared	Approved	Checked	Prepared
Ву	Ву	Ву	Ву	Ву	Ву
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				Wen Xiaoli	Zifeng



## **Revision Record**

Rev. No.	Date	Description
V1.0	2022-05-20	Preliminary Specification Release.

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## 1. General Specifications

No.	Item	Specification	Unit
1	Display Size (Diagonal)	3.0	inch
2	Display Resolution	480(H) × RGB × 854 (V)	pixels
3	Pixel Pitch	26(H) × 78 (V)	um
4	LCM Outline Dimension (Without FPC)	40.64 (W) ×74.68 (H) ×2.34 (T)	mm
5	LCD Outline Dimension 40.33 (W) × 72.86 (H) × 1.0 (T)		mm
6	LCD Active Area	37.44 (W) ×66.61 (H)	mm
7	View Direction (Gray Inversion)	FULL VIEW	-
8	Driver IC	ST7701S-G5	-
9	Pixel Arrangement	RGB-Stripe	-
10	Display Mode	Normal Black	-
11	Pixel driving Element	a-Si TFT	-
12	LCD Transmittance	Typ.: 3.5% Min:3.1%	-
13	LCD Contrast Ratio	Typ.: 1000 Min:800	-
14	FPC Version	Z30054-A55F V3	-
15	Interface	MIPI	-
16	Operating Temperature	-20°C∼ 70°C	-
17	Storage Temperature	-30°C∼ 80°C	-
18	Backlight Arrangement	LED/6 Series 1 Parallel (6 lights in total)	-
19	Luminance	580	nit
20	Weight	0.014	kg



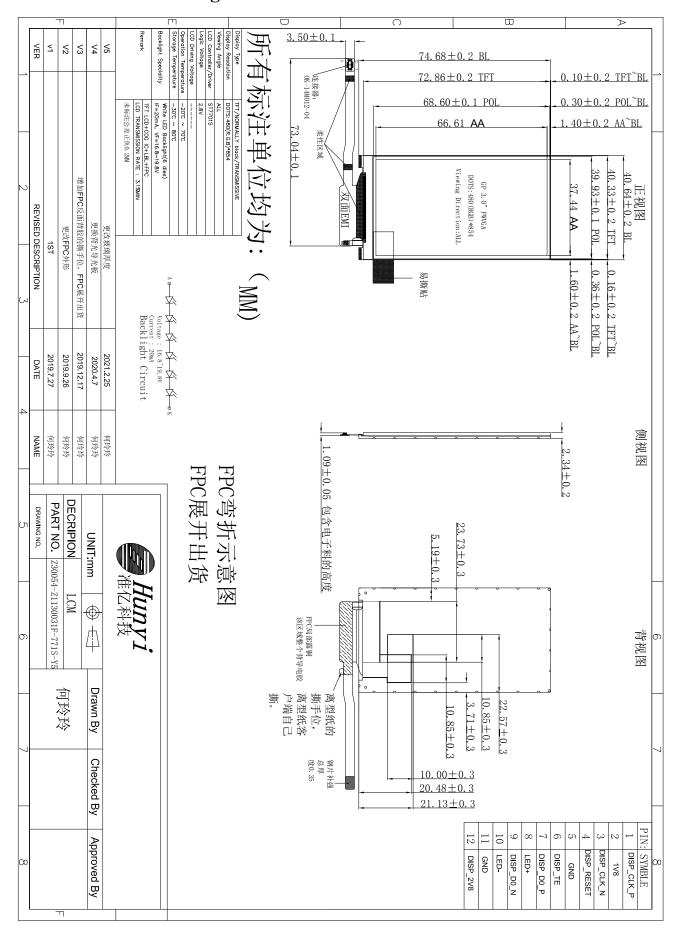
## 2. Interface Definition Description

PIN NO.	PIN DEF.	FUNCTION DESC.
1	DISP_CLK_P	Positive MIPI differential CLOCK input
2	1V8	POWER SUPPLY (1.8V)
3	DISP_CLK_N	Negative MIPI differential CLOCK input
4	DISP_RESET	LCM RESET PIN
5	GND	Ground
6	DISP_TE	Tearing Effect PIN
7	DISP_D0_P	Positive MIPI differential data input
8	LEDA	POWER SUPPLY- FOR BACKLIGHT ANODE
9	DISP_D0_N	Negative MIPI differential data input
10	LEDK	POWER SUPPLY- FOR BACKLIGHT CATHODE
11	GND	Ground
12	DISP_2V8	POWER SUPPLY (2.8V)

RESET voltage should be consistent with VDDI voltage, or there probably is black screen fault when power on.



### 3. Mechanical Drawing



## 4. Electrical Specifications

## 4.1. LCD Optical Characteristics

Item		Symbol Conditions		Specification			Unit	Note
		Symbol	Conditions	Min.	Тур.	Max.	Unit	Note
Transmittance (V	Vith PL)	T(%)	Viewing	3.1	3.5	-	%	-
Contrast Ratio		CR	Viewing normal angle	800	1000	-	-	-
Response Time		TR+TF	TF x = y = 0	-	-	-	ms	-
				-	-	-		
Winning Anala	Hor.	Өх-	CR ≥ 10	-	-	-	1	
Viewing Angle	Өу+	Өу+	at 25℃	-	-	-	deg.	-
	Ver.	Өу-		-	-	-		

### 4.2. Electrical Specifications

Item	Symbol	S	Unit		
Item	Symbol	Min.	Тур.	Max.	Unit
Power For Analog Circuit	AVDD	6.2	-	6.8	V
TFT Gate On Voltage	VGH	11.5	12	17	V
TFT Gate Off Voltage	VGL	-7.6	-10.17	-12	V
TFT Common Electrode Voltage	Vcom	-	0	-	V

## 4.3. Typical Operating Conditions

Item	Symbol	Min.	Тур.	Max.	Unit
Analog Supply Voltage	DISP_2V8	2.5	2.8	3.6	V
I/O Supply Voltage	1V8	1.65	1.8	3.3	V
Input High Voltage	VIH	0.7 × 1V8	-	1V8	V
Input Low Voltage	VIL	GND	-	0.3 × 1V8	V



Output High Voltage	VOH	0.8 × IOVCC	-	1V8	V
Output Low Voltage	VOL	GND	-	0.2 × 1V8	V

## 4.4. Backlight Circuit Specifications

Item		Symbol	Min.	Тур.	Max.	Unit	Test Condition
Current		$I_{\mathrm{B}}$	-	20	-	mA	-
Voltage		$V_{\rm f}$	16.8	18	19.8	V	-
LCM Unifor	mity	-	80	-	-	%	10.20
Life Tim	e	-	30000	-	-	Hr.	- If=20mA
Power Consur	nption	PBL	-	360	-	mW	
	- 1	Rx	0.609	0.624	0.639		
	Red	Ry	0.311	0.326	0.341		
1.004		Gx	0.317	0.332	0.347		]
LCM	Green	Gy	0.548	0.563	0.578		Average the brightness
Chromaticity		Bx	0.127	0.142	0.157		EV at 9 points, Optical
Coordinate	Blue	Ву	0.053	0.068	0.083		Instrument BM-7
	****	Wx	0.263	0.278	0.293		1
	White	Wy	0.285	0.300	0.315		

## 4.5. LCD Power Consumption

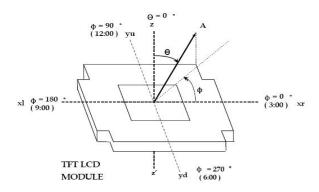
Mode	Symbol	Тур.	Max.	Unit			
Normal Mode	DISP_2V8+1V8	-	-	mA			
Test Condition: DISP_2V8=2.8	Test Condition: DISP_2V8=2.8V.						
Interface Drive Type: row flipping or column flipping.							
IPS Type LCD I	Panel => All Black Pattern.						
TN Type LCD F	TN Type LCD Panel => All White Pattern.						
Temperature: 25°C.							
Mode	Тур.	Max.	Unit				



Sleep Mode	DISP_2V8+1V8	-	-	μΑ
Test Condition: DISP_2V8=2.8V.				
DC/DC converter is enabled. Internal oscillator is started and panel scanning is started.				
Except for the IC internal crystal oscillator and panel scanning, other functions are suspended.				
Temperature: 25°C.				

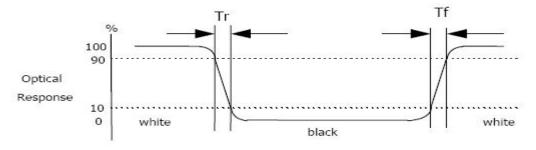
#### 4.6. Measuring System

#### 4.6.1. LCM Viewing Angle



Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface.

#### 4.6.2. Response Time



Response time is the time required for the display to transition from white to black (Rising time, Tr) and from black to white (Falling time, Tf) for additional information.

#### 4.6.3. Contrast Ratio (CR)

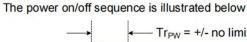
Contrast Ratio (CR) is defined mathematically as:

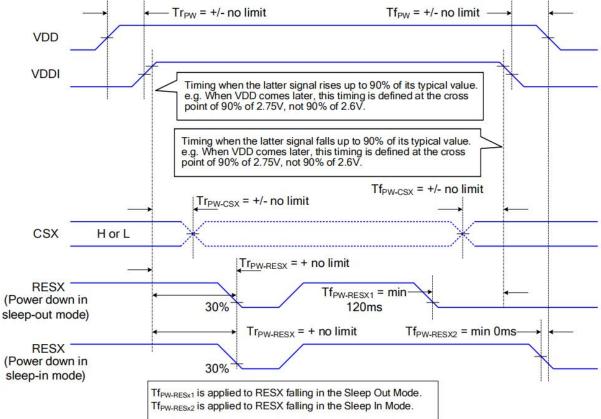
Contrast Ratio =  $\frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$ 

Surface luminance is the center point across the LCD surface 500mm from the surface with all pixels displaying white.

#### 4.7. Power On / Power Off

#### Power On/Off 4.7.1.





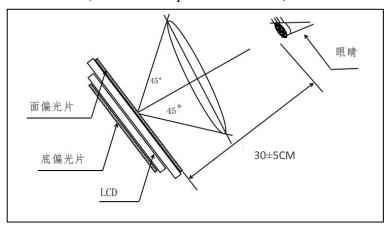
The uncontrolled power-off means a situation which removed a battery without the controlled power off sequence. It will neither damage the module or the host interface.

If uncontrolled power-off happened, the display will go blank and there will not any visible effect on the display (blank display) and remains blank until "Power On Sequence" powers it up.

### 5. Delivery Inspection

### 5.1. Quality Inspection Environmental Conditions

- 5.1.1. Viewing distance: the normal viewing distance between the screen and the inspector is 30±5cm; Inspection Angle: 90°±45° (90° indicates that the inspector's perspective is perpendicular to the product to be inspected).
- 5.1.2. Visual inspection illumination: 1000±200LUX; Electrical inspection illumination: 200±100LUX; Ambient temperature 25±5°C, ambient humidity 55±15%RH.



#### 5.2. Quality Inspection Standard

No.	Defect		Standard	Defect Grade	Result
			$\Phi \le 0.10$ mm	Ignore	OK
	< 7 inches	$0.10\text{mm} < \Phi \le 0.20\text{mm}$ $DS \ge 10\text{mm}$	Minor Defect	OK	
	Spot Defect		Φ > 0.20mm	Serious Defect	NG
1	(including bright spot / color spot /		Φ ≤ 0.15mm	Ignore	OK
	spot, etc.)	≥ 7 inches	$0.15 \text{mm} < \Phi \le 0.25 \text{mm}$	Minor Defect	OK
			DS ≥ 10mm		
			$\Phi > 0.25$ mm	Serious Defect	NG
		Φ: defect diameter. DS: spacing.			
2	Linear Defect	/ 7 : 1	W≤0.02mm,	I	OK
	(scratches,	< 7 inches	L: unlimited	Ignore	OK



filaments, etc.)							
$ \begin{tabular}{ c c c c c c c c c c c c c c c c c c c$		filaments, etc.)				Minor Defect	OK
1.: unlimited   1				W > 0.	03mm	Serious Defect	NG
$L \le 5mm \qquad \qquad Minor Defect \qquad OK$ $W > 0.05mm \qquad Serious Defect \qquad NG$ $W : defect width. L : defect length. DS: spacing.$ $Display Area \qquad Judge by Spot Defect \qquad Minor defect \qquad OK$ $The distance from the edge of the display area is greater than 0.5mm. \qquad Minor defect \qquad OK$ $The distance from the edge of the display area is less than 0.5mm. \qquad Judge by Spot Defect \qquad Judge by Spot Defect \qquad OK$ $Area \qquad Invisible when the touch screen or cover plate is assembled. \qquad Minor Defect \qquad OK$ $The distance from the edge of the display area is less than 0.5mm. \qquad Judge by Spot Defect \qquad OK$ $Area \qquad Invisible when the touch screen or cover plate is assembled. \qquad Minor Defect \qquad OK$ $Tolerance Range$ $According to the actual test on the sample confirmed by the customer. \qquad 4 - 20\%$ $Tolerance Range \qquad According to the actual test on the sample confirmed by the customer. \qquad 4 - 20\%$ $Tolerance Range \qquad According to the actual test on the sample confirmed by the customer. \qquad 4 - 20\%$						Ignore	OK
W: defect width. L: defect length. DS: spacing.  Display Area  Display Area  Display Area  The distance from the edge of the display area is greater than 0.5mm.  The distance from the edge of the display area is less than 0.5mm.  Judge by Spot Defect  Invisible when the touch screen or cover plate is assembled.  Luminance  Color and Luminance  Luminance  Luminance  Display Area / Black Edge Area  Average the Optical by the customer.  Average the Optical brightness EV at Instrument sample confirmed by the customer.  Luminance brightness EV at Instrument by points  BM-7  Black Edge According to the actual test on the sample confirmed by the customer.  Luminance brightness EV at Instrument by points  BM-7  BM-7  Bilack Edge According to the actual test on the sample confirmed by the customer.  Luminance brightness EV at Instrument by the customer.			≥ 7 inches			Minor Defect	OK
Display Area Judge by Spot Defect  The distance from the edge of the display area is greater than 0.5mm.  The distance from the edge of the display area is less than 0.5mm.  Display Area Display Area / Black Edge Area  Invisible when the touch screen or cover plate is assembled.  Item Method Instrument Median Tolerance Range  Color Coordinate Instrument BM-7  Color and Luminance Luminance  Average the Display Area / Black Edge by Spot Defect  Average the Doptical Luminance brightness EV at Instrument Sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.				W > 0.	05mm	Serious Defect	NG
Polarizer Bubble   Black Edge   Area   The distance from the edge of the display area is greater than 0.5mm.   The distance from the edge of the display area is less than 0.5mm.   Judge by Spot Defect			W: defect width	. L: defect length. D	S: spacing.		
Polarizer Bubble			Display Area	Judge by S	pot Defect		
Polarizer Bump (Mark)  Display Area / Black Edge Area  Item Method Instrument Median  Color and Luminance  Color and Luminance  Luminance  Display Area / Black Edge Area  Item Method Instrument Median  Coordinate  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.	3	Polarizer Bubble	Black Edge			Minor defect	OK
Polarizer Bump (Mark)  Black Edge Area  Item  Method  Instrument  Median  Tolerance Range  Color Coordinate  Color Coordinate  Luminance  Luminance  Average the brightness EV at Popoints  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.  According to the actual test on the sample confirmed by the customer.		Area	_		Judge by Spot Defect		
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	4		Black Edge			Minor Defect	ОК
Color and Luminance $\begin{bmatrix} x, y \text{ Color} \\ \text{Coordinate} \end{bmatrix}$ Luminance $\begin{bmatrix} x, y \text{ Color} \\ \text{Coordinate} \end{bmatrix}$ Luminance $\begin{bmatrix} x, y \text{ Color} \\ \text{Coordinate} \end{bmatrix}$ Average the Derightness EV at Instrument Sample confirmed actual test on the actual test on the sample confirmed brightness EV at Sample confirmed Sample confirmed by the customer.			Item	Method	Instrument	Median	
	5	Color	-	Instrument	actual test on the sample confirmed	± 0.04	
6 Other Standards Subject to the negotiation by both parties.			Luminance	brightness EV at	Instrument	actual test on the sample confirmed	± 20%
	6	Other Standards	Other Standards Subject to the negotiation by both parties.				



7	Warranty Period	One year after sale.		
8	Guarantee	ROHS、REACH		
9	Websites	Official: <a href="https://en.zhunyikeji.com/">https://en.zhunyikeji.com/</a> Globle Resources: <a href="https://zhunyi.manufacturer.globalsources.com/">https://zhunyikeji.en.alibaba.com/</a> Alibaba: <a href="https://zhunyikeji.en.alibaba.com/">https://zhunyikeji.en.alibaba.com/</a> 1688: <a href="https://shop9641057ru80o3.1688.com/">https://shop9641057ru80o3.1688.com/</a>		

### 6. Reliability Test

Item	Condition	Result Determination
High-Temperature Storage	80°С 120Н	
Low-Temperature Storage	-30°C 120H	After the test, leave the LCD
High-Temperature Operation	70°C 120H	samples indoors at normal
Low-Temperature Operation	-20°C 120H	temperature and humidity for 2H for function and
High-Temperature and High-Humidity	60°C 90%RH 120H	appearance inspection.  The sample should meet the
Thermal Cycling Test	$-20$ °C/0.5H $\sim +70$ °C/0.5H 100 cycles in total	requirements on electrical performance, but be free from
Vibration Test	Frequency: 10Hz ~ 55Hz ~ 10Hz  Amplitude: 0.75mm  Cycle once a minute,30cycles in total  (Packing Condition)	the following defects:  1. Air bubble in the module,  2. No display,  3. Glass crack.
$\pm 4kV  \text{Human Body Mode}  150 \text{pF}/330\Omega$ $\pm 8kV  \text{Air Mode}  150 \text{pF}/330\Omega$		

#### Note:

- 1) Each module under test can only be used for one of the test items.
- 2) The quantity of samples for each test item is 2.
- 3) Fault Judgment Criterion: Basic Specifications, Electrical Specifications, Mechanical Specifications, Optical Specifications.



#### 7. Precautions

- 7.1. The display screen consists of glass and polarizer. Since the glass is fragile, the user must pay special attention to the edge area, and protect it from falling, vibration, or mechanical impact.
- 7.2. If the display screen is damaged and the liquid crystal material leaks, be sure not to get any in the mouth. If the liquid crystal material contacts the skin or clothes, flush off with soap and water.
- 7.3. Do not apply excessive force to the display screen or the joint part, or the color will change. Do not touch the display screen with bare hands, which will stain the display area and degraded insulation between terminals (some of the appearance is determined by the polarizer).
- 7.4. The polarizer covering the display panel of the LCD module is soft and easy to be scratched, be sure to handle carefully. Do not touch, impact, press, or rub the exposed polarizers with anything harder than an HB pencil lead (e.g.: glass, tweezers, etc.). Do not place or attach anything onto the display area to avoid leaving marks. The condensed material on the surface or terminals due to cold will damage or stain the polarizer. After the test in low temperature environment, the product must be warmed up in a container before put into the room temperature environment.
- 7.5. If the display panel is stained, blow warm air onto the surface and gently wipe it with a soft and dry cloth. If it is seriously contaminated, wipe it with a wet cloth dipped in one of the following solvents:
  - glycerol
  - ethyl Alcohol

Do not scrub, and avoid damaging the display panel.

- 7.6. Solvents other than those mentioned above may damage the polarizer. In particular, never use any of the following solvents:
  - water
  - ketone
  - arene

Wipe off saliva or water drop immediately, the contact with water over a long period of time may cause deformation or color fading. Avoid contact with oil or grease.

- 7.7. Special note: minimize electrode corrosion. Because electrode corrosion can be accelerated by water droplets, condensation of humidity, or electrification in a high humidity environment.
- 7.8. Assemble the LCD Module by the mounting holes. Make sure the LCD module make sure there is no bending, distortion, or deformation. Do not forcibly pull or bend the transmission wire or the backlight wire.

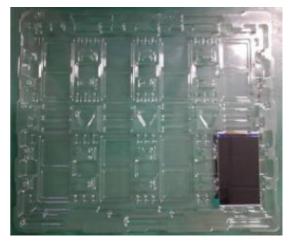


- 7.9. Do not disassemble the LCD module.
- 7.10. NC terminal should be disconnected. Do not connect any device.
- 7.11. If the logic circuit power supply is off, do not send the input signal.
- 7.12. Since the LCD module is integrated with CMOS, pay special attention to the modules. To prevent electrostatic damage, be careful to maintain an suitable work environment.
  - Make sure the module has the same potential as the human body before take the LCD module out
     of the packing box for assembly. The reliable grounding is necessary during module processing.
  - The required tool, such as the electric soldering iron, must be reliably grounded. Make sure the it is connected to AC power supply, and no electric leakage. When fixing the module with electric screwdriver, it must be grounded, to reduce the electromagnetic wave generated by the electric commutator spark as much as possible.
  - Do not assemble or operate under dry condition to reduce the static electricity. To reduce static electricity, the workplace must not be too dry. The recommended relative humidity is 50 60%.
     Keep your work clothes and work table grounded as much as possible
  - The LCD module is coated with a film to protect the display surface. Be careful when peeling off
    the film to reduce the generated static electricity.
- 7.13. Since the LCD module has high precision assembly and regulation, try to avoid excessive impact on the module or making any changes:
  - Do not change the shape of the tab on the metal frame.
  - Do not drill any extra hole, modify the shape, or change the position of component on the printed circuit board.
  - Do not change or damage the pattern on the printed circuit board.
  - Never modify the zebra strip (conductive rubber) or heat seal connector.
  - Do not make any change with the electric soldering iron except for the joint.
  - Do not throw, bend or twist.

### 8. Packing and Storage

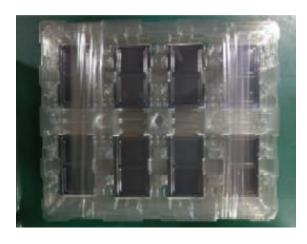
#### 8.1. Packing Method

Step 1



Take 1pcs of the product, put it into a anti-static bag.

Step 2



Take 2 bags of product to place into the carton, make sure they are surface to surface. Put a piece of EPE pad between the carton and the separator to protect the products.

Step 3



Put the products into cartons one by one, each carton contains 60 pieces of products.

Step 4



The cartons should be taped and shipped with labels.

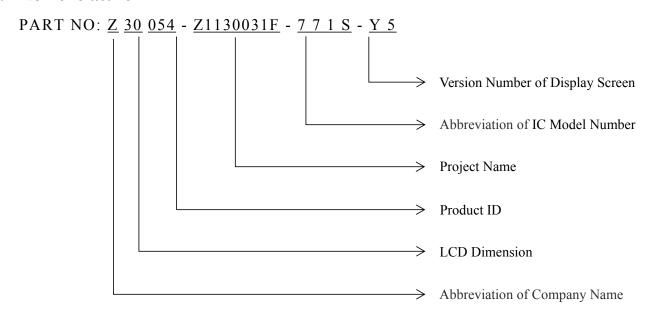
### 8.2. Storage Method

Store in an ambient temperature of 23±5°C, and in a relative humidity of 60±15%. The storage period should not exceed 12 months. Do not expose to the sun for a long period of time.

- 8.2.1. Store in clean environment, free from dust, active gas, or solvent.
- 8.2.2. Store in anti-static environment.



#### 8.3. Nomenclature



#### 8.4. Label

	Shenzhen Zh	unyi Technology Co., Ltd.
Product:	Display Screen	LEVEL:3
Spec.:		
P/N:		Dalle A
Lot:		REACH COMPLIANT ESD
D/C		国鉄経営  国
Qty.:		347.3440
Supplier Code:		
PO		
R/K		
Version: A	XX	XXXXX, YYYY-0000000000000000, KKKK, WWWW, AAAAA.